

BURST DISC / RELIEF VALVE APPLICATION DATA SHEET

COMPANY:		PHONE:	
CONTACT:		FAX:	
ADDRESS:		E-MAIL:	
DATE:		QUOTE DUE DATE:	(UPDATE:)

APPLICATION DETAILS: (please attach customer drawing / sketch)

Brief Description: _____

Annual quantities: _____ # of years: _____ RFQ Quantities: _____

Is This a New Design? Yes No Are Modifications Possible? Yes No

Drawing or Sketch Attached? Yes No Reference Drawing/Spec #: _____

SERVICE CONDITIONS:

Working Pressure: _____ @ Temp. = _____ Life Expectancy: _____

Housing Maximum Design Pressure: _____ @ Temp. = _____ Media: _____

Max/Proof Pressure: _____ @ Temp. = _____ Max Temperature: _____ @ Pressure = _____

Burst Pressure: _____ @ Temp. = _____ Min. Temperature: _____ @ Pressure = _____

Thermal Cycles: _____ External Leak rate (Max., Helium): _____ Std.cc/sec

Burst Disc (BD): Contains Burst Disc: Yes No

Diaphragm Rupture Pressure: _____ psi ± _____

BD Internal Leak rate (Max., Helium): _____ Std.cc/sec @ Pressure = _____

BD Flow capacity, Minimum: _____

BD Pressure Cycles: _____

Reverse pressure protection: Yes No outlet pressure: _____ Inlet Pressure: _____ Reverse Pressure cycles: _____

Relief Valve (RV): Contains Relief Valve: Yes No

RV Cracking Pressure: _____ psi ± _____ psi

RV Reseal Pressure _____ psi ± _____ psi @ _____ Std.cc/sec GHe

RV Flow capacity, Minimum: _____

RV Pressure Cycles: _____

RV Internal Leak rate (Max., Helium): _____ Std.cc/sec GHe @ Pressure = _____

Testing Requirements:

Functional only: Yes No Vibration: _____

Shock: _____ Climatic: _____

Other Tests: _____

OTHER:

Internal Filter: Inlet Outlet Between RV & BD Filter rating (microns): _____ Nominal _____ Absolute _____

Inlet ø _____ Outlet ø _____

Max. desired Weight: _____ Special quality / inspection specifications: _____

Other: _____

Equivalent Leakage Rates

Std cc/sec*	mbar-l/sec	Torr Liters/sec	Time for one cc to Leak	Time for one bubble** to leak
10 ⁻¹	1.01 x 10 ⁻¹	7.6 x 10 ⁻²	10 seconds	0.25 seconds
10 ⁻²	1.01 x 10 ⁻²	7.6 x 10 ⁻³	100 seconds	2.5 seconds
10 ⁻³	1.01 x 10 ⁻³	7.6 x 10 ⁻⁴	16.7 minutes	25 seconds
10 ⁻⁴	1.01 x 10 ⁻⁴	7.6 x 10 ⁻⁵	2.8 hours	4 minutes
10 ⁻⁵	1.01 x 10 ⁻⁵	7.6 x 10 ⁻⁶	28 hours	40 minutes
10 ⁻⁶	1.01 x 10 ⁻⁶	7.6 x 10 ⁻⁷	11.5 days	7 hours
10 ⁻⁷	1.01 x 10 ⁻⁷	7.6 x 10 ⁻⁸	3.8 months	3 days
10 ⁻⁸	1.01 x 10 ⁻⁸	7.6 x 10 ⁻⁹	3.2 years	1 month
10 ⁻⁹	1.01 x 10 ⁻⁹	7.6 x 10 ⁻¹⁰	32 years	9 months
10 ⁻¹⁰	1.01 x 10 ⁻¹⁰	7.6 x 10 ⁻¹¹	320 years	8 years
10 ⁻¹¹	1.01 x 10 ⁻¹¹	7.6 x 10 ⁻¹²	3200 years	80 years

* Std cc/sec = One cubic centimeter of gas flow per second at 14.7 psi of pressure and a temperature of 77°F

** Bubble diameter is 3mm

Leak Legend	Approximate Leak Rates per meter of circumference	Actual leak rate in service will depend on the following:
Ultra-Helium	≤ 1 x 10 ⁻¹¹ std.cc/sec He	Seal Load: Wall Thickness or Spring Load Surface Finish: Seal and Cavity Surface Treatment: Coating/Plating/Jacket Material
Helium	≤ 1 x 10 ⁻⁹ std.cc/sec He	
Bubble	≤ 1 x 10 ⁻⁴ std.cc/sec He	
Low Bubble	≤ 25 cc/sec @ 50 psig Nitrogen per inch of diameter	

Typical Bolt / Fastener Information

Size / Nominal Diameter	Nominal Diameter inches	Pitch (THD/IN)	Area at Root of Thread sq. in.	30000 PSI Stress		45000 PSI Stress		60000 PSI Stress	
				Fastener Preload lbs	Torque Req'd K= .15 lbs-in	Fastener Preload lbs	Torque Req'd K= .15 lbs-in	Fastener Preload lbs	Torque Req'd K= .15 lbs-in
#6	0.138	32	0.008	225	5	338	7	450	9
#8	0.164	32	0.012	360	9	540	13	720	18
#10	0.190	24	0.015	435	12	653	19	870	25
#12	0.226	24	0.021	618	21	927	31	1236	42
1/4"	0.250	20	0.027	807	30	1211	45	1614	61
5/16"	0.313	18	0.045	1362	64	2043	96	2724	128
3/8"	0.375	16	0.068	2034	114	3051	172	4068	229
7/16"	0.438	14	0.093	2799	184	4199	276	5598	367
1/2"	0.500	13	0.126	3771	283	5657	424	7542	566
9/16"	0.563	12	0.162	4860	410	7290	615	9720	820
5/8"	0.625	11	0.202	6060	568	9090	852	12120	1136
3/4"	0.750	10	0.302	9060	1019	13590	1529	18120	2039
7/8"	0.875	9	0.419	12570	1650	18855	2475	25140	3300
1"	1.000	8	0.551	16530	2480	24795	3719	33060	4959
1-1/8"	1.125	8	0.728	21840	3686	32760	5528	43680	7371
1-1/4"	1.250	8	0.929	27870	5226	41805	7838	55740	10451
1-3/8"	1.375	8	1.155	34650	7147	51975	10720	69300	14293
1-1/2"	1.500	8	1.405	42150	9484	63225	14226	84300	18968
1-3/4"	1.750	8	1.980	59400	15593	89100	23389	118800	31185
2"	2.000	8	2.652	79560	23868	119340	35802	159120	47736

NOTES:

1. For fasteners larger than one inch, it is often customary to use a thread pitch of 8 in place of UNC thread pitch.
2. Contact Applications Engineering for other sizes.
3. These values/estimates are offered as guidelines only. There are many other factors that the flange designer must consider such as: thermal cycling, vibration, cyclic fatigue, flange thickness, flange rotation, bolt stress relaxation, additional bolt preload, externally applied loads, etc. The customer is responsible for the flange design and for ensuring that the flanges, bolts and bolt loads are sufficient for the application. Please refer to Section VIII of the ASME Boiler and Pressure Vessel Code for code requirements.